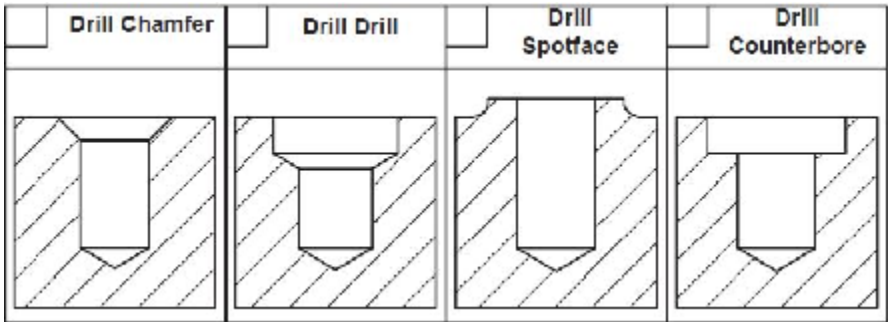
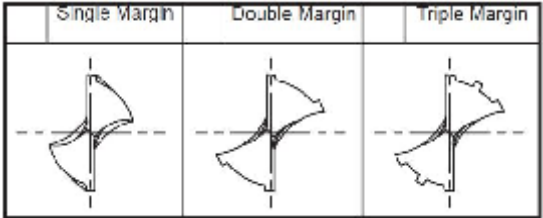


**STEP DRILL**



**NOTES:**



**TOOL MATERIAL:**

- High Speed Steel
- Cobalt HSS
- Carbide Tip
- Carbide Head / Steel Shank
- Solid Carbide

**TANG:**

- Std. ASA Tang
- No Tang
- Special Tang  
( \_\_\_ L x \_\_\_ W)

**COATING:**

\_\_\_\_\_

**BACK TAPER:**

\_\_\_\_\_

**WEB THICKNESS:**

\_\_\_\_\_

**POINT STYLE**

\_\_\_\_\_

		Craftsmanship of yesterday, precision for today	
		H.S.S. - Solid Carbide - Carbide Tipped Special Cutting Tools	
TOOL NO. _____			
CUSTOMER _____			
DRAWN BY: _____		MAT'L CUT: _____	
DATE: _____		PART NAME: _____	